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DETERMINATION OF THE K-SE PHASE DIAGRAM IN THE RANGE FROM 55 TO 100 ATOMIC PERCENT SELENIUM

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#### ABSTRACT

The phase diagram of the system K-Se has been determined by differential scanning calorimetry (DSC) in the composition limits 55 - 100 at.% Se. The liquidus curve obtained by these measurements indicated the existence of  $K_2Se_3$ , having a melting point of 648 K. The range of liquid immiscibility was found to exist from 86 and 98 at.% Se, with a monotectic temperature of 494 K. Furthermore the studies establish the existence of an additional compound, probable  $K_2Se_4$ , which is formed peritectically at 479 K. The eutectic on the Se-rich side of the phase diagram is formed at 432.7 K, the eutectic composition is 78 at.% Se.

## INTRODUCTION

Large single crystals of trigonal selenium are grown from thallium - as well as from potassium-doped melts (ref. 1). In order to obtain appropriate growth conditions the knowledge of phase equilibrium data of the Tl-Se and K-Se systems is important (ref. 1). Until now the Tl-Se phase diagram has been subject of several investigations (ref. 2 - 8). On the other hand only one determination of the K-Se phase diagram is known (ref. 9). According to the latter authors their study needs clarification with regard to the extension of the liquid immiscibility region. Therefore a reinvestigation of the K-Se phase diagram appeared advisable.

## RESULTS

#### Sample preparation

The samples used for DSC measurements were prepared in the following way: A proper amount of selenium (99.999 %, Asarco) and  $K_2$ Se (99.9 %, Zinsser) in a desired composition is sealed in an evacuated quartz ampoule, of which dimensions are 10 mm in dia. and 80 mm length. The ampoule is heated gradually up to 820 K and held at this temperature for 4 hours. After this procedure the sample was annealed at 300 K for one day. All subsequent sample preparations were carried out in a glove box (Mecaplex) containing special pure argon (99.99, Linde). In order to prevent sample reaction with the atmosphere the samples were also packed in hermetically sealed aluminum pans.

# DSC measurements

The differential scanning calorimeter experiments were carried out on a Perkin-Elmer DSC 2. The DSC traces at different compositions in the range from about 70 at.% Se to 100 at.% Se reveal the same features as those found in the case of the Tl-Se system (ref. 6,8). In the composition range, in which the miscibility gap appears, two endothermic peaks are detected. These peaks are due to the three-phase invariant eutectic and monotectic reaction, respectively (ref. 8). From about 60 at.% Se to 69 at.% Se DSC heating and cooling curves were obtained indicative of an incongruently melting system (ref. 10).

In fig. 1 the measured enthalpies of the monotectic, eutectic and peritectic reactions - denoted by  $\Delta H^{M}$ ,  $\Delta H^{E}$  and  $\Delta H^{P}$ , respectively - as a function of the initial sample concentration  $x_{Se}^{o}$  are shown.



ATOMIC PER CENT SELENIUM

Fig. 1 Enthalpies of the peritectic (\*), eutectic ([]) and monotectic reaction (+)

A representation of  $\Delta H^E$  vs.  $x_{Se}^{o}$  by two straight lines gives quite a good fit of the experimental data. The intersection point yields the eutectic concentration (ref. 6), which is 78 at.% Se. In the case of  $\Delta H^M$  vs.  $x_{Se}^{o}$  also a linear dependence is expected (ref. 8).  $\Delta H^M$  as a function of x<sub>co</sub> is given by following equation:

$$\Delta H^{M} = H_{Se}^{f} \left( \begin{array}{c} x_{Se}^{\circ} - x_{Se}^{I} \\ \overline{x_{Se}}^{II} & \overline{x_{Se}} \end{array} \right)$$

where  $H_{Se}^{f}$  is the enthalpy of fusion of pure selenium,  $x_{Se}^{I}$  and  $x_{Se}^{II}$  are the mass fractions of the two liquid phases at the monotectic temperature, respectively. From this equation it follows that the straight line  $\Delta H^{M}$  vs.  $x_{Se}^{O}$  intersects the concentration axis at  $x_{Se}^{I}$ . Because  $H_{Se}^{f}$  is known (ref. 8) also  $x_{Se}^{II}$  is calculable. According to our measurements we obtain:

$$x_{Se}^{I} \approx 86 \text{ at.}$$
 Se,  $x_{Se}^{II} = 98 \text{ at.}$  Se

Fig. 1 finally reveals that  $\Delta H^P$  vs.  $x_{Se}^O$  becomes zero at  $x_{Se}^{\approx}$  58.2 at.\* Se instead of 60 at.\* Se which corresponds to the composition of  $K_2Se_3$ . This discrepancy still needs clarification.



Fig. 2. Phase diagram K-Se: present work (□), Klemm et al. (\*) (ref. 9)

In fig. 2 the phase diagram of K-Se according to our DSC measurements is represented. For comparison also the results reported by Klemm et al.(ref.9) are shown. It is obvious that there is a substantial agreement between both investigations. Deviations are found only with respect to the extension of the liquid immiscibility region. Furthermore a second peritectic reaction reported by Klemm et al.(ref.9) has not been detected. It may be mentioned that the results given here are preliminary. X-ray structure analyses of  $K_2Se_3$  single crystals and K-Se-alloys at different concentrations as well as atomic absorption measurements are to be performed.

#### ACKNOWLEDGEMENT

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